Synthesis of β -Cyclodextrin-Modified Cellulose Nanocrystals $(CNCs)$ @Fe₃O₄@SiO₂ Superparamagnetic Nanorods

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S Supporting Information

[AB](#page-5-0)STRACT: [This paper r](#page-5-0)eports on the synthesis of β cyclodextrin-modified $CNC@Fe_{3}O_{4}@SiO_{2}$ superparamagnetic nanorods for the removal of two model compounds: procaine hydrochloride and imipramine hydrochloride. During the synthetic process, sustainable natural materials and low-cost chemicals were used, and mild reaction conditions were adopted. TEM and SEM images indicated good dispersion of $Fe₃O₄$ nanoparticles with uniform silica coating on CNCs. The thickness of the silica coating was controlled by manipulating the amounts of precursor solution used. TGA data confirmed that the silica coating significantly enhanced the thermal stability of CNCs. The onset decomposition temperature of

 $CNC@Fe₃O₄@SiO₂$ hybrids increased by 60 °C compared to pure CNCs. XRD, EDS, and FT-IR analyses confirmed the structure of CNC@Fe₃O₄@SiO₂ and the successful grafting of β -cyclodextrin. The CNC@Fe₃O₄@SiO₂@β-CD hybrids displayed good adsorption toward the model pharmaceutical residues: procaine hydrochloride and imipramine hydrochloride. KEYWORDS: Cellulose nanocrystals, Silica coating, β-Cyclodextrin, Magnetic separation, Drug removal

■ INTRODUCTION

Pharmaceutical residues in the aquatic environment have been attracting increasing attention worldwide due to their long-term potential risk to ecosystems and human health. $1,2$ Effluent discharge from pharmaceutical manufacturing facilities is considered one of the major sources of contami[nan](#page-6-0)ts in the environment. 3 In addition, toxic contaminants from manufacturing operations (e.g., chemical plants) and human activities (e.g., using [de](#page-6-0)tergents, shampoos, pesticides, and fertilizers) continue to accumulate in our water systems, both at the surface (e.g., rivers and reservoirs) and underground (e.g., aquifers). While many approaches have been developed to eliminate these pollutants, such as electrochemical oxidation, photoelectrocatalysis, and nonthermal plasma,¹ physical adsorption is considered an attractive solution due to its low cost a[nd](#page-6-0) simple process design.⁴ As a rapid and effective technique, magnetic separation can be used to remove various types of organic contaminants.⁵ [T](#page-6-0)o achieve this, an effective protocol in fabricating magnetic nanoparticles that are suitable for the removal of pharmaceuti[ca](#page-6-0)l contaminants is required.

Superparamagnetic iron oxide nanoparticles have been widely used in numerous applications, such as magnetic resonance image contrast agents,⁶ magnetic ferrofluids for hyperthermia, $^{7^{\sim}}$ targeted drug delivery, 8 and magnetically a ssisted separation.⁸ However, ag[gr](#page-6-0)egation and oxidation of iron oxide na[n](#page-6-0)oparticles in a water and [o](#page-6-0)xygen environment significantly redu[ce](#page-6-0) their superparamagnetic properties.

Although coating the particles with a nonreactive shell as an oxygen barrier is common, it suffers from several shortcomings, most notably the reduction in the magnetic properties of iron nanoparticles. Recently, there are several reported studies on the use of controlled silica coating, where the superparamagnetic property of the nanoparticle is preserved.¹⁰ However, silica-coated magnetic nanoparticles tend to aggregate into irregular or nonuniform shapes making t[he](#page-6-0) synthesis a significant challenge. 11

Hybrid inorganic−organic nanocomposite materials are of practical interest due to their m[ul](#page-6-0)tifunctionality, processability, and potential large-scale production.¹² Cellulose nanocrystals (CNCs) are attracting increasing interest due to their uniform nanorod shape, good mechanical s[tre](#page-6-0)ngth, liquid crystalline character, high specific surface area, biocompatibility, biodegradability, and sustainability. $13,14$ In addition, it can be produced at an industrial scale by acid hydrolysis of pulp fibers. CNCs consist of hydrog[en-bo](#page-6-0)nded linear chains of β -Dglucopyranose bundled together to form nanorods with diameters of 10−20 nm and lengths of 200−400 nm.15 The negative charge and hydroxyl groups on the surface of CNCs make them good template materials for noble metal [n](#page-6-0)anoparticles (e.g., Au,¹⁶ Ag,¹⁷ Pd¹⁸). However, there is currently

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Scheme 1. Schematic Representation for the Synthesis of $CNC@Fe_3O_4@SiO_2@~\beta$ - CD^a

a
"CNC: cellulose nanocrystal. PDDA: poly(diallydimethylammonium chloride). PVP: polyvinylpyrrolidone. β-CD: β-cyclodextrin.

limited study on the preparation of iron oxide nanoparticles on the surface of CNCs.

Recently, silica-CNCs composites have aroused great interest and were applied to obtain chiral nematic mesoporous carbons^{19,20} and carbon needles,²¹ where silica served as frameworks and robust nanoreactors, respectively. Here, we have c[hosen](#page-6-0) CNCs and silica a[s s](#page-6-0)upporting template and coating materials, respectively, for iron oxide nanoparticles, and we propose strategies to address the issues relating to aggregation and oxidation of the magnetic nanorods. The proposed system would exhibit the following attractive features: (1) CNCs and silica are abundant, and they are environmentally friendly and biocompatible. (2) Silica coating is controllable and can enhance the thermal stability of CNCs. (3) Silica can further be modified due to the abundance of hydroxyl groups.

 β -Cyclodextrin (β -CD) has been extensively investigated in the pharmaceutical industry²² as food additives²³ and for water t reatment²⁴ due to its special structure, biocompatibility, and low cost. Here, we grafted $β$ -CD onto the su[rfa](#page-6-0)ce of CNC $@$ $Fe₃O₄(@SiO₂$ $Fe₃O₄(@SiO₂$ $Fe₃O₄(@SiO₂$ hybrids and explored their application in the adsorption of two model organic compounds: procaine hydrochloride and imipramine hydrochloride.

EXPERIMENTAL SECTION

Materials. CNCs were supplied by CelluForce, Inc. Ammonia and ethanol were purchased from Fisher Scientific. Aqueous solutions of poly(diallydimethylammonium chloride) (20% PDDA, MW: 100,000−200,000), polyvinylpyrrolidone (PVP, MW: 10,000), βcyclodextrin, NaOH, NaHCO $_3$, toluene, and cyanuric chloride were purchased from Sigma Aldrich. Tetraethyl orthosilicate (98%) and 3 aminopropyl-triethoxysilane (99%) were purchased from Acros Organics. All the chemicals were used without further purification. Purified water from a Milli-Q Millipore system (>18 MΩ cm) was used in preparing the sample solutions.

Methods. The preparation of $CNC@Fe_3O_4@SiO_2@\beta$ -CD comprises six steps as shown in Scheme 1. Details on the synthesis of $CNC@Fe₃O₄(@SiO₂$ hybrids with different thicknesses of silica shell are summarized in Table 1.

Synthesis of Fe₃O₄ Nanoparticles. Fe₃O₄ nanoparticles were synthesized by co-precipitation of Fe^{2+} and Fe^{3+} cations as previously Table 1. Summary of Notation and Composition for the Synthesis of $CNC@Fe₃O₄(@SiO₂$ Hybrids with Controllable Thicknesses of Silica Coating

reported.²⁵ The co-precipitation overall reaction is described by the chemical reaction scheme²⁶

 $\text{Fe}^{2+} + 2\text{Fe}^{3+} + 8\text{OH}^- \rightarrow \text{Fe}_3\text{O}_4 + 4\text{H}_2\text{O}$ $\text{Fe}^{2+} + 2\text{Fe}^{3+} + 8\text{OH}^- \rightarrow \text{Fe}_3\text{O}_4 + 4\text{H}_2\text{O}$ $\text{Fe}^{2+} + 2\text{Fe}^{3+} + 8\text{OH}^- \rightarrow \text{Fe}_3\text{O}_4 + 4\text{H}_2\text{O}$

In a typical procedure, 0.24 g of $Fe_3(NO_3)_3.9H_2O$ and 0.08 g of $FeSO₄·7H₂O$ were dissolved in 15 mL of water, and then 10 mL of 1 N HCl was added. The homogeneous solution obtained was added dropwise into 100 mL of a 1.5 M NaOH solution under vigorous stirring in the presence of a nitrogen blanket. Then, 1.0 g of PVP 10 was added; the adsorbed PVP enhanced the stability of the $Fe₃O₄$ nanoparticles through steric repulsive forces. The precipitate was washed four times using a high gradient magnetic separator (HGMS), and the particles were redispersed in deoxygenated ethanol.

Synthesis of $CNC@Fe_3O_4$. As PDDA and PVP have been widely used in the fabrication of various types of nanoparticles, $27,28$ they were used here in the synthesis CNC@Fe₃O₄. CNCs with diameters of 10− 20 nm and lengths of 200−400 nm were used [withou](#page-6-0)t further treatment (Figure S1, Supporting Information). To immobilize $Fe₃O₄$ onto CNCs, 0.15 g of CNCs were first dispersed in 100 mL of a water solution containing 0.5 mL of PDDA. The solution suspension was stirred on a magnetic [stirrer and incubated for](#page-5-0) 16 h to obtain PDDAmodified CNCs. Then, 0.02 g of $Fe₃O₄$ nanoparticles were added, and the suspension was stirred for another 4 h after which 0.15 g of PVP 10 was added. After 16 h, PVP-capped $CNC@Fe_3O_4$ was recovered via centrifugation at 4000 rpm for 15 min. The TEM of $CNC@Fe₃O₄$ confirmed the successful synthesis of a well-dispersed iron oxide nanoparticle/CNC system (Figure S2, Supporting Information).

Synthesis of CNC@Fe₃O₄@SiO₂. The precipitates obtained previously were redispersed in ethanol/[H2O \(80 mL/20 mL\) so](#page-5-0)lution,

Figure 1. TEM images of $CNC@Fe_3O_4@SiO_2$ -50 (A), $CNC@Fe_3O_4@SiO_2$ -100 (B), $CNC@Fe_3O_4@SiO_2$ -150 (C), and $CNC@Fe_3O_4@SiO_2$ -200 (D).

and then 10 mL of dilute ammonia solution (4.2% in ethanol) and various amounts of TEOS were added (Table 1). The reaction mixture was allowed to react at room temperature under continuous stirring for 20 h. The product was separated and pu[ri](#page-1-0)fied by decantation and freeze-dried.

Synthesis of CNC@Fe₃O₄@SiO₂@β-CD. Monochlorotriazine-β-CD $(MCT-\beta-CD)$ was synthesized according to previously published work,^{29,30} and it was then used to graft onto the $\mathrm{CNC}(\mathcal{O}\mathrm{Fe}_3\mathrm{O}_4\mathcal{O}\mathrm{SiO}_2)$ hybrid nanostructures. The structure of MCT- $β$ -CD is shown in Figur[e S3](#page-6-0) of the Supporting Information, which was confirmed by FTIR and ESI-MS analyses (Figures S4 and S5, Supporting Information). First, the silica shell was functionalized with primary amines and then [reacted with MCT-](#page-5-0) β -CD. Typically, 150 mg of $CNC@Fe₃O₄(@SiO₂-100 was dispersed in a solution of 50 mL of$ $CNC@Fe₃O₄(@SiO₂-100 was dispersed in a solution of 50 mL of$ [toluene and](#page-5-0) 150 μ L of 3-aminopropyltrimethoxysilane (APTEOS). The solution was kept at 80 °C and stirred under nitrogen for 2 h. The aminated $CNC@Fe₃O₄@SiO₂$ -100 was thoroughly washed, purified by decantation, and then freeze-dried. Then, 150 mg of aminated CNC@ $Fe₃O₄(@SiO₂-100$ was dissolved in 50 mL of water containing 300 mg of MCT- β -CD, and a saturated solution of NaHCO₃ was introduced into the solution to maintain a pH of 8. After 24 h, the product was washed, separated by decantation, and freeze-dried.

Depollution Procedure. Adsorption tests were carried out in 20 mL beakers. In each beaker, 10 mL of an aqueous solution containing 23.6 ppm procaine hydrochloride and 10 mg of $CNC@Fe₃O₄(@SiO₂-100@$ β -CD or CNC@Fe₃O₄@SiO₂-100 as adsorbents were thoroughly mixed. The mixture was stirred for 5 min before passing through the HGMS at a flow rate of 0.25 mL/s. The magnetic field of 1.0 T was applied for the separation process. The magnetic nanoparticles were retained in the high gradient magnetic separator (HGMS), while unbound organic compounds in the form of a clear solution were

collected and measured by UV−vis spectroscopy. After the measurement, the magnetic nanoparticles and the clear solution were carefully recovered and mixed again. This process was repeated five times until no further reduction in the absorbance was observed.

Characterization. The morphology of $CNC@Fe_3O_4@SiO_2$ hybrids were evaluated using transmission electron microscopy (TEM). The features of $CNC@Fe₃O₄@SiO₂$ were observed using a scanning electron microscope (SEM ZEISS) with energy dispersive spectroscopy (SEM-EDS) under an accelerating voltage of 20 kV. Xray diffraction (XRD) patterns were recorded by a Rigaku XRD-6000 diffractometer, using Cu K α radiation ($\lambda = 0.154$ nm) at 40 kV, 30 mA. Fourier-transform infrared (FT-IR) spectroscopy was used to study the chemical composition of $CNC@Fe_3O_4@SiO_2$ nanocomposites. The magnetic properties of the samples were characterized with a Lake Shore 7410 vibrating sample magnetometer. Mass spectrometry (Q-TOF Ultima Global, Waters, the University of Waterloo Mass Spectrometry Facility) was applied to confirm the synthesis of MCT- β -CD. A high gradient magnetic separator (HGMS) (Frantz Isodynamic Magnetic Separator-Model-1, Frantz, Inc.) was used to recover the magnetic nanoparticles in the study on the removal of model organic compounds. The UV−vis spectra were obtained using a Shimadzu U-3000 spectrophotometer.

■ RESULTS AND DISCUSSION

The $CNC@Fe₃O₄(@SiO₂ containing various silica coatings of$ varying thicknesses were obtained by controlling the amounts of TEOS added during the coating process (Table 1). The morphology and architecture of $CNC@Fe_3O_4@SiO_2$ were investigated using TEM and SEM. The TEM images c[on](#page-1-0)firmed the homogeneous dispersion of $Fe₃O₄$ nanoparticles on the

Figure 2. SEM images for the $CNC@Fe_3O_4@SiO_2$ -100: low magnification (A) and high magnification (B). SEM image (C) and corresponding EDX data (D) for the $CNC@Fe₃O₄(@SiO₂-100.$

surface of CNC and the uniform silica coating on the CNC@ $Fe₃O₄$ hybrid nanostructure. Because of the contrast between the various components, a distinct core−shell structure was observed for the $CNC@Fe₃O₄@SiO₂$ hybrid systems. When the amounts of TEOS added was increased from 50 μ L (Figure 1A) to 200 μ L (Figure 1D), the thickness of the silica coating increased correspondingly. The shell thickness for samples [A](#page-2-0)−D was determined [t](#page-2-0)o be 5.9, 8.0, 10.9, and 14.1 nm, respectively. In addition, no obvious aggregation of CNCs and $Fe₃O₄$ nanoparticles was observed. However, due to excess of TEOS, small amounts of spherical silica spheres were evident as indicated in Figure 1C and D. It was previously reported that thin silica coatings obtained via the Stö ber method were not homogeneous and [co](#page-2-0)uld be unstable, where the coating could be redissolved when the nanoparticles were stored in an aqueous solution for a prolonged period of time. 31 From this study, the optimum sample $CNC@Fe₃O₄@SiO₂$ -100 was selected for further characterization and for subse[que](#page-6-0)nt grafting of β -CD.

The top view SEM images of $CNC@Fe_3O_4@SiO_2$ exhibited uniform rod-like structures (Figure 2A and B). Meanwhile, $CNC@Fe₃O₄@SiO₂$ nanocomposites did not contain any large aggregates (Figure 2C) in contrast to $Fe₃O₄$ nanoparticles where larger aggregates were evident (Figures S6 and S7, Supporting Information). To further confirm the structure of $CNC@Fe₃O₄(@SiO₂$ nanocomposites, SEM and EDX were [used to measure the ato](#page-5-0)mic species present in $CNC@Fe₃O₄@$ $SiO₂$ -100, and the elements C, O, Si, and Fe were detected. On the basis of EDX analysis, the SiO_2/Fe_3O_4 molar ratio for $CNC@Fe₃O₄@ SiO₂-100 was calculated to be 8.22.$

The influence of varying the amounts of TEOS on the $CNC@Fe₃O₄(@SiO₂$ hybrids was analyzed by FT-IR (Figure 3). Compared to CNCs, new absorbance bands at 789 and 450

Figure 3. FT-IR spectra of CNCs: $CNC@Fe_3O_4@SiO_2-50$ (A), $CNC@Fe₃O₄(@SiO₂-100 (B), $CNC@Fe₃O₄(@SiO₂-150 (C))$, and$ $CNC@Fe₃O₄(@SiO₂-200 (D)).$

cm[−]¹ corresponding to the symmetric stretching vibrations and the bending mode of Si−O−Si were detected. The band centered at 960 cm[−]¹ is due to the Si−O in-plane stretching vibrations of the silanol groups. The bands in the range of 1200−1000 cm[−]¹ assigned to the Si−O covalent bond vibrations further confirmed the formation of a dense silica network.³² In addition, the characteristic band at 620 cm⁻¹ is attributed to the asymmetric stretching vibration of Fe−O appeari[ng](#page-6-0) in the FTIR spectra of $CNC@Fe₃O₄@SiO₂$ hybrids.³³ Further, CNCs displayed distinct peaks at 2907 and 2855 cm[−]¹ that are assigned to C−H asymmetric and symme[tric](#page-6-0) stretching vibrations, while $CNC@Fe₃O₄@SiO₂$ hybrids showed small peaks in these wavenumbers due to

nonhydrolyzed alkoxy groups on the silica surface.³⁴ In general, the absorbance bands of silica became sharper and more obvious with increasing amounts of TEOS a[dd](#page-6-0)ed to the reaction mixtures, while the bands of CNCs decreased or disappeared. These trends confirmed the existence of $Fe₃O₄$ and the increasing thicknesses of the silica shells from A to D.

To further confirm the formation of the silica-coated CNC@ Fe3O4 core−shell structure, XRD was employed to examine the crystal structure of the samples (Figure 4). The Fe₃O₄

Figure 4. XRD patterns of Fe₃O₄ nanoparticles: $CNC@Fe₃O₄@SiO₂$ -50 (A), CNC@ Fe₃O₄@SiO₂-100 (B), CNC@Fe₃O₄@SiO₂-150 (C), and $CNC@Fe₃O₄@SiO₂$ -200 (D).

nanoparticles exhibited well-resolved peaks at 30.0°, 35.4°, 43.2°, 57.0°, and 62.7°, which are attributed to (220), (311), (400), (422), (511), and (440) reflections of $Fe₃O₄$, respectively.³⁵ For CNC@Fe₃O₄@SiO₂ hybrids, new broad reflection profiles centered at 22.5° should be ascribed to the amorphous [sil](#page-6-0)ica.³⁶ The data showed that $CNC@Fe₃O₄(@SiO₂)$ hybrids possessed diffraction peaks of $Fe₃O₄$ nanoparticles and amorphous $SiO₂$. [C](#page-6-0)ellulose nanocrystals are crystalline, and the XRD pattern of CNCs exhibits diffractions at 15.2°, 23.0°, and 34.8° (Figure S8, Supporting Information). However, there are no obvious diffraction peaks from CNCs in the hybrids, which is probably due t[o the considerable di](#page-5-0)fference in the atomic scattering factors.³⁷ In addition, liquid ammonia used as the catalyst for the silica coating at 25 °C may have altered the crystalline struct[ure](#page-6-0) of CNCs,³⁸ which further reduced the diffraction pattern of the CNCs. Together with the results from TEM and SEM, we could con[clu](#page-6-0)de that $Fe₃O₄$ nanoparticles were encapsulated within the silica shells.

The magnetic properties of $CNC@Fe₃O₄(@SiO₂$ hybrids with different silica shell thicknesses were studied with a vibrating sample magnetometer at 300 K. The hysteresis loops revealed that both the Fe₃O₄ and CNC@Fe₃O₄@SiO₂ hybrids displayed low coercivity with no obvious hysteresis confirming the superparamagnetism of the hybrid systems. Due to the superparamagnetic property, the $CNC@Fe₃O₄@SiO₂$ hybrids exhibited a fast response to an external magnetic field and quickly redispersed under slight shaking once the magnetic field was removed (Figure 5.). The reversible process is an advantage in many applications. In addition, the magnetization value at 20 kOe for $Fe₃O₄$ was 67 emu/g (Figure S9, Supporting Information). With increasing amounts of TEOS, the magnetization value of the $CNC@Fe_3O_4@SiO_2$ hybrid[s decreased](#page-5-0)

Figure 5. Room-temperature (300 K) magnetic hysteresis loops of $CNC@Fe₃O₄(@SiO₂-50 (A), CNC@Fe₃O₄(@SiO₂-100 (B), CNC@$ Fe₃O₄@SiO₂-150 (C), and CNC@Fe₃O₄@SiO₂-200 (D).

from 14.0 to 10.3 to 7.0 to 5.0 emu/g, which further confirmed the increasing thicknesses of the silica coating on $CNC@Fe₃O₄$.

The thermal stability of CNCs and $CNC@Fe₃O₄(@SiO₂)$ hybrids was measured by thermogravimetric analysis (TGA) under N₂ at a heating rate of 10 $\mathrm{^{\circ}C/min}$. The TGA plot in Figure S10 of the Supporting Information demonstrates that CNC started to decompose at 260 °C resulting in a weight loss of 56%. As for the $CNC@Fe_3O_4@SiO_2$ systems, the weight loss between room temperature to 320 °C was due to the absorbed water and dehydroxylation on the surface and interior of the silica.³⁹ The thermal onset for the decomposition of $CNC@$ Fe₃O₄@SiO₂ hybrids was shifted from 260 to 320 °C, indic[ati](#page-6-0)ng that silica coating served as a thermal barrier⁴⁰ and thus greatly enhanced the thermal stability of CNCs.

In this section, $CNC@Fe₃O₄@SiO₂$ -100 was chosen [as](#page-6-0) the optimum hybrid for further modification with MCT-β-CD to produce the $CNC@Fe₃O₄(@SiO₂-100@β$ -CD system. The FTIR spectrum of β -CD revealed three typical peaks at 1157, 1080, and 1031 cm^{-1.41} Compared with the spectrum of β -CD, . the FTIR spectrum of MCT-β-CD displayed a new peak at 1112 cm[−]¹ , which c[orr](#page-7-0)esponded to the C−O−C stretching vibration. Other new bands at 1579, 1464, 1293, 1255, and 820 cm⁻¹ can be assigned to the triazinyl ring^{42,43} (Figure S4, Supporting Information). As for the FT-IR of the synthesized $CNC@Fe₃O₄(@SiO₂-100@β$ -CD nanocomp[osites](#page-7-0) (Figure 6),

Figure 6. FT-IR of β -CD-modified CNC@Fe₃O₄@SiO₂-100.

Figure 7. UV−vis of the upper clear procaine solution in 10 mg of CNC@Fe₃O₄@SiO₂-100@β-CD (A) and in 10 mg of CNC@Fe₃O₄@SiO₂-100 (B) with different adsorption times.

the sharp peaks at 706 and 757 cm^{-1} , assigned to the stretching vibration $v(C-Cl)$,⁴⁴ disappeared in the grafted products, confirming the reaction between MCT- β -CD and modified CNC@Fe₃O₄@SiO₂. C−H asymmetric and symmetric stretching vibrations appeared at 2918 and 2850 cm[−]¹ , which can be attributed to the carbon chain between the silica surface and β -CD. In addition, the vibrations of the triazinyl ring (1465 cm⁻¹), Fe-O (620 cm⁻¹), Si-O (1110 cm⁻¹) were observed. These results confirmed that β -CD was successfully grafted on the surface of $CNC@Fe₃O₄(@SiO₂-100.$

The behavior of $CNC@Fe₃O₄@SiO₂$ -100@β-CD in removing model organic compounds (Figure S11, Supporting Information) was investigated by UV−vis spectroscopy. In order to study the adsorption process, a control CNC@ $Fe₃O₄(@SiO₂ - 100$ was also tested under similar conditions. Typically, the adsorption tests were carried out in 20 mL beakers. In each beaker, 10 mL of an aqueous solution containing 23.6 ppm procaine hydrochloride and 10 mg of $CNC@Fe₃O₄(@SiO₂-100@β$ -CD or $CNC@Fe₃O₄(@SiO₂-100$ as adsorbents were added. The mixed solution was stirred for 5 min, and then the samples were passed through the HGMS, where the magnetic nanoparticles were retained in the HGMS and unbound organic compounds in the form of a clear solution were recovered. The concentration of the supernatant in the filtered solution was monitored by UV−vis spectroscopy. This adsorption/separation process was repeated several times until the value of the absorbance approached a stable value. The UV−vis data indicate there is no obvious change of absorbance of the supernatant for the procaine hydrochloride solution in the 10 mg $CNC@Fe₃O₄@SiO₂$ -100 sample, while fast adsorption of procaine hydrochloride by $CNC@Fe₃O₄(@SiO₂-$ 100 $@$ β-CD was observed (Figure 7). These results further confirmed the successful synthesis of $CNC@Fe₃O₄(@SiO₂-$ 100 $@$ β-CD. The adsorption capacity was determined to be 13.0 \pm 0.09 mg/g. A similar phenomenon was also observed for removal of imipramine hydrochloride with an adsorption capacity of 14.8 \pm 0.16 mg/g (Figure S12, Supporting Information). The final concentrations for procaine hydrochloride and imipramine hydrochloride were 10.6 and 11.1 ppm, respectively. Compared with conventional membrane separations that generally suffer from fouling, poor permeate quality, and low flux enhancement,⁴⁵ the magnetic separation shows several advantages including rapid process (short residence time and fast kinetics), [si](#page-7-0)mple cleanup, and easy recovery of adsorbents. In addition, the flow rate of the mixture

of polluted water and magnetic particles can be easily adjusted and increased using various diameter tubes.

■ **CONCLUSIONS**

A β -CD-modified CNC@Fe₃O₄@SiO₂-100 inorganic−organic hybrid was successfully prepared. TEM, SEM-EDX, XRD, and FT-IR analyses confirmed its core−shell structure. The structural morphology studies indicated that there is no obvious aggregation of $Fe₃O₄$ on the CNCs, and the thicknesses of silica could be controlled by varying the amounts of TEOS. The TGA spectra revealed that the silica coating could significantly enhance the thermal stability of CNCs, where the onset decomposition temperature was increased by 60 °C. Furthermore, the as-prepared $CNC@Fe₃O₄(@SiO₂ -$ 100@β-CD hybrid displayed a good magnetic property and effective adsorption characteristic toward two model organic compounds. Therefore, the $CNC@Fe₃O₄(@SiO₂-100@β$ -CD inorganic−organic hybrid can be potentially applied for the removal of pharmaceutical residues. Finally, the procedure reported here can be extended to prepare other inorganic− organic nanocomposites using CNCs as the template material.

■ ASSOCIATED CONTENT

S Supporting Information

Structure, synthesis, and characterization of MCT-β-CD; TEM images of CNC, $Fe₃O₄$, and CNC@ $Fe₃O₄$; SEM-EDX of $Fe₃O₄$; XRD of CNC; room-temperature magnetic hysteresis loop for $Fe₃O₄$; structure of procaine hydrochloride and imipramine hydrochloride; and adsorption behavior for imipramine hydrochloride. This material is available free of charge via the Internet at http://pubs.acs.org.

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Notes

[The authors declare no](mailto:mkctam@uwaterloo.ca) competing financial interest.

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